

# 2K Filler 540 Grey RTS

# LESONAL

Technical Data Sheet

27 / 01 / 2018

L2.02.05 U.K & Ireland

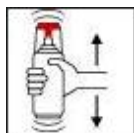
Primers/Surfacers

## Description

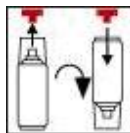
Two component, isocyanate hardening, quick drying filler in aerosol.

To be used for spot repairs up to panel repairs. The product is activated by pushing the red button on the pin at the bottom.

### Preparation



Shake well



Place button on pin at bottom

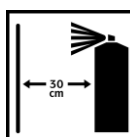


Push button once to activate

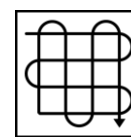
### Application



Shake 2 mins. before use

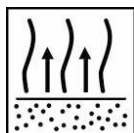


Distance 20-30 cm



Apply in 2 single coats

### Flash-off



5 - 10 minutes at 20°C between coats

### After use



Invert aerosol to clear nozzle

### Drying



20°C

60°C

3 hours

25 minutes

### Sanding



P400 – P500

### Protection



Read complete technical data sheet for detailed product information

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**Description**

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**Product & ancillary items**

**Product** Lesonal 2K Filler 540 Grey RTS

**Chemical Basis** 2K Filler 540 Grey - acrylic resins  
Hardener (integrated in canister) - poly isocyanates

**Product Activation** Activate product by pushing the red button on the pin at the bottom of the aerosol. Shake for at least 2 minutes before use.  
After use, invert aerosol to clear nozzle.

**GreyShades** Use normal 2K Filler 540 in case Grey Shades are advised

**Method of use**

**Substrates** Sound original finishes, including thermoplastic acrylics  
Sanded-through spots and small areas on steel and galvanized steel  
Lesonal Polyester Body Fillers  
Lesonal Polyester Spraying Filler  
Lesonal 1K Etch Primer (RTS)  
Lesonal 1K Plastic Primer (RTS)  
Lesonal 1K Multi Plastic Primer (RTS)  
Lesonal 2K Epoxy Primer

**Substrate preparation** Prior to commencing any sanding work, thoroughly cleanse the surface with Lesonal Degreaser.

Steel:

Remove all traces of rust and abrade thoroughly until a clean surface is achieved.

Galvanized steel - Abrade thoroughly until a clean surface is achieved.

Original finishes - Sand with P180 - P280 grit dry, or P280 - P400 wet.

Lesonal Polyester Body Filler - Finish sand with P180 / P280 grit dry.

After sanding work is completed and just prior to the application of 2K Filler 540 Grey RTS, again degrease thoroughly with Lesonal Degreaser.

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**Shelf life** 1 year**Caution** This product contains isocyanates. Wear suitable personal protective equipment and use only in an environment designed for the application of isocyanate containing products.**VOC** **2004/42/IIB(E)(840)578**

The EU limit value for this product (product category: IIB.E) in ready to use form is max. 840 g/litre VOC.

The VOC content of this product in ready to use form is max. 580 g/litre.

**AkzoNobel Coatings LTD****Address:** Unit 2B, Didcot Park,  
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Didcot, Oxfordshire, OX11 7HB**Tel:** 00 44 (0)1235 862226 **FOR PROFESSIONAL USE ONLY**

**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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